

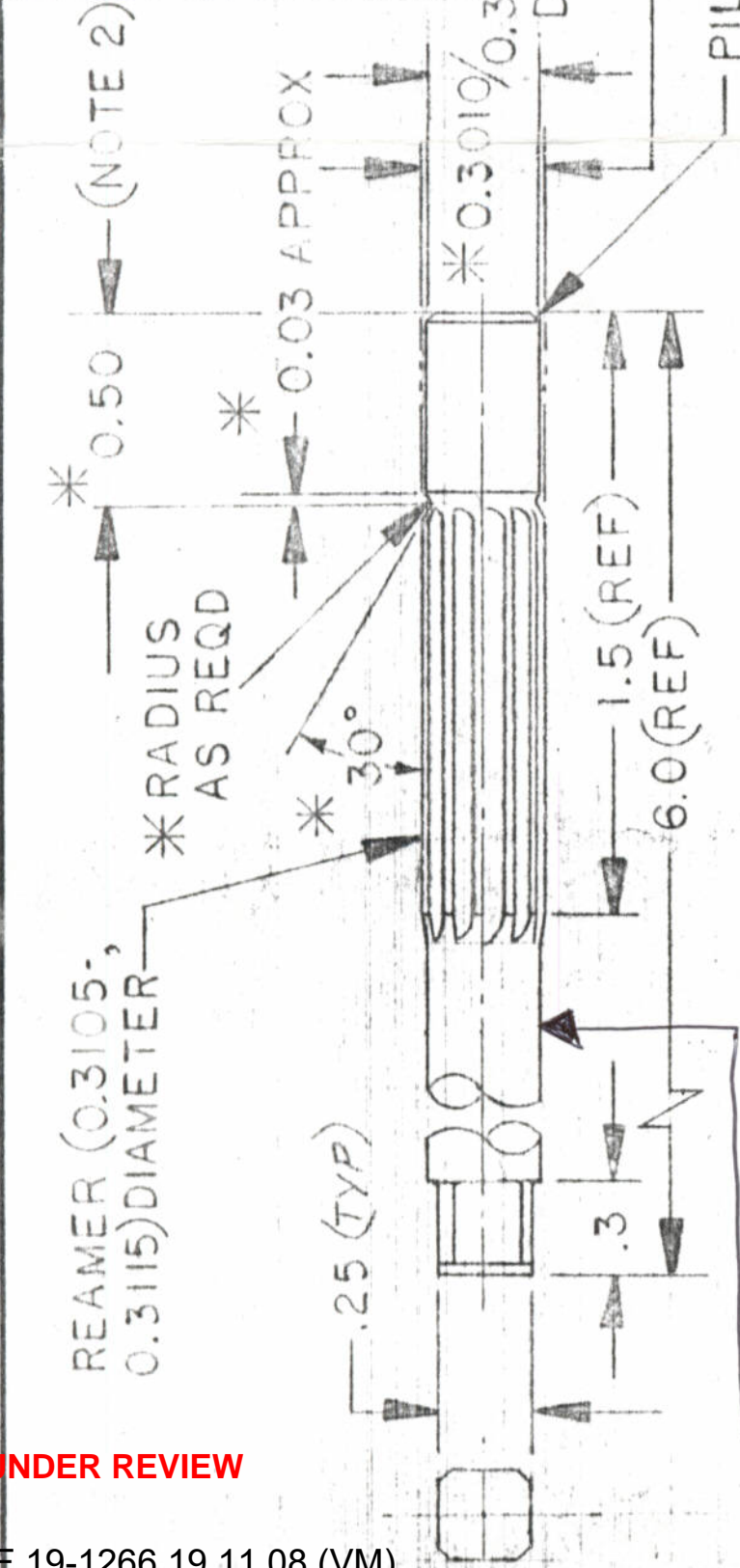
UNDER REVIEW

REVISIONS					DATE	APPROVED
LTR	DESCRIPTION					
	1. MAY BE REWORKED	2. SCRAP	3. RECORD CHANGE	DISP	T.C.R. 3-20-74	
	4. OK TO USE					
	RELEASED BY EG 126471					
A	1. ADDED END VIEW; .25 DIM.; .3 DIM. 2. RADIUS AS REQD. (WAS) FULL RADIUS. 3. 1.5 (REF); 6.0 (REF) (WAS) 1.50; 6.0. 4. 0.3010/0.3015 DIA (WAS) 0.302. 5. 0.3105 (REF) (WAS) 0.3105. 6. ADDED G/N 3. 7. MADE HS 217 APPLICABLE. RELEASED BY E.O. 126471					

PROD. RELEASE

PROPERTY OF

SCHWEIZER AIRCRAFT CORP.
ELMIRA, NY



MODIFICATION OF REAMER

(NO SCALE)

SHORTER REAMER.
LENGTH OK, DW.
3/19/12

SHOP COPY

RELEASED FOR PROD.

DATE: 02/22/07 INT: SPS

4-6-12 &

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1. ALL DIMENSIONS IN INCHES

UNLESS OTHERWISE SPECIFIED.
NOTES:

APPROVALS		HUGHES Helicopters		culver city	
DRAWN T. C. REYERSON 2-19-74		division of summa corporation		ca. 90230	
CHK'D P. Kuchin 2-19-74		DWG TITLE		REAMER - COUPLING, M/R TRXM OUTPUT SHAFT.	
P. Johnson 2-19-74		DWG NO.		269A9316	
2-12-74		SCALE NONE		SHEET / OF /	
3-21-74		APPLICATION (USAGE) DATA		9/73 DIETERICH-POST CLEARPRINT 1020-10 FORM 9487 REV. 8/73	
MATERIAL		CODE IDENT NO.		02731	
DIMENSIONAL TOLERANCES		DWG SIZE		B	
3 PLACE DECIMAL ± .010		END ITEM NO.		THRU	
2 PLACE DECIMAL ± .03		EFFECTIVE ON		NEXT USING DRAWING	
ANGULAR ± 0° 30'		REQD PER END ITEM		MODEL	
HS 217 APPLICABLE		ITEM QTY		269A	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269B		269A-1	
3 PLACE DECIMAL ± .010		269C		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269D		SPECIAL TOOL	
ANGULAR ± 0° 30'		269E		SPECIAL TOOL	
HS 217 APPLICABLE		269F		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269G		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269H		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269I		SPECIAL TOOL	
ANGULAR ± 0° 30'		269J		SPECIAL TOOL	
HS 217 APPLICABLE		269K		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269L		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269M		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269N		SPECIAL TOOL	
ANGULAR ± 0° 30'		269O		SPECIAL TOOL	
HS 217 APPLICABLE		269P		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269Q		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269R		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269S		SPECIAL TOOL	
ANGULAR ± 0° 30'		269T		SPECIAL TOOL	
HS 217 APPLICABLE		269U		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269V		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269W		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269X		SPECIAL TOOL	
ANGULAR ± 0° 30'		269Y		SPECIAL TOOL	
HS 217 APPLICABLE		269Z		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AA		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269AB		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269AC		SPECIAL TOOL	
ANGULAR ± 0° 30'		269AD		SPECIAL TOOL	
HS 217 APPLICABLE		269AE		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AF		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269AG		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269AH		SPECIAL TOOL	
ANGULAR ± 0° 30'		269AI		SPECIAL TOOL	
HS 217 APPLICABLE		269AJ		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AK		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269AL		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269AM		SPECIAL TOOL	
ANGULAR ± 0° 30'		269AN		SPECIAL TOOL	
HS 217 APPLICABLE		269AO		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AP		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269AQ		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269AR		SPECIAL TOOL	
ANGULAR ± 0° 30'		269AS		SPECIAL TOOL	
HS 217 APPLICABLE		269AT		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AU		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269AV		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269AW		SPECIAL TOOL	
ANGULAR ± 0° 30'		269AX		SPECIAL TOOL	
HS 217 APPLICABLE		269AY		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269AZ		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BA		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269BB		SPECIAL TOOL	
ANGULAR ± 0° 30'		269BC		SPECIAL TOOL	
HS 217 APPLICABLE		269BD		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269BE		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BF		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269BG		SPECIAL TOOL	
ANGULAR ± 0° 30'		269BH		SPECIAL TOOL	
HS 217 APPLICABLE		269BI		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269BJ		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BK		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269BL		SPECIAL TOOL	
ANGULAR ± 0° 30'		269BM		SPECIAL TOOL	
HS 217 APPLICABLE		269BN		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269BO		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BP		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269BQ		SPECIAL TOOL	
ANGULAR ± 0° 30'		269BR		SPECIAL TOOL	
HS 217 APPLICABLE		269BS		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269BT		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BU		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269BV		SPECIAL TOOL	
ANGULAR ± 0° 30'		269BW		SPECIAL TOOL	
HS 217 APPLICABLE		269BX		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269BY		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269BZ		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CA		SPECIAL TOOL	
ANGULAR ± 0° 30'		269CB		SPECIAL TOOL	
HS 217 APPLICABLE		269CC		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269CD		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269CE		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CF		SPECIAL TOOL	
ANGULAR ± 0° 30'		269CG		SPECIAL TOOL	
HS 217 APPLICABLE		269CH		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269CI		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269CJ		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CK		SPECIAL TOOL	
ANGULAR ± 0° 30'		269CL		SPECIAL TOOL	
HS 217 APPLICABLE		269CM		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269CN		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269CO		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CP		SPECIAL TOOL	
ANGULAR ± 0° 30'		269CQ		SPECIAL TOOL	
HS 217 APPLICABLE		269CR		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269CS		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269CT		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CU		SPECIAL TOOL	
ANGULAR ± 0° 30'		269CV		SPECIAL TOOL	
HS 217 APPLICABLE		269CW		SPECIAL TOOL	
YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>		269CX		SPECIAL TOOL	
3 PLACE DECIMAL ± .010		269CY		SPECIAL TOOL	
2 PLACE DECIMAL ± .03		269CZ		SPECIAL TOOL	
ANGULAR ± 0° 30'		269DA		SPECIAL TOOL	
HS 217 APPLICABLE		269DB		SPECIAL TOOL	
YES					